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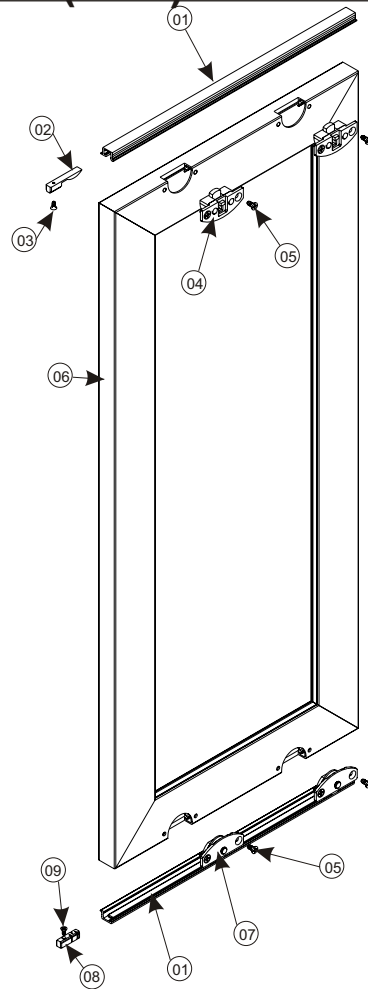
Light Duty Track System

Light Duty Track System to be used with any profile.
For Inset Application Only. Weight limit 22 lbs. (10 kilos)

Components of the Light Duty Track (LDT)

Identification

- 01 - Rail
- 02 - Top Stop
- 03 - Stop Screw
- 04 - Top Guide
- 05 - Top Guide Screw
- 06 - Door Profile
- 07 - Bottom Roller
- 08 - Stop
- 09 - Bottom Stop Screw



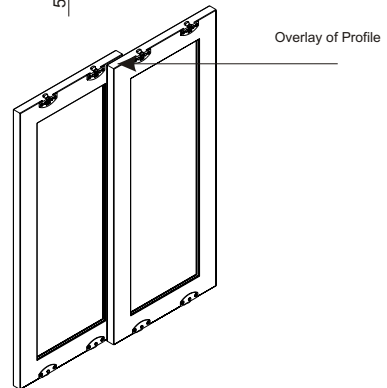
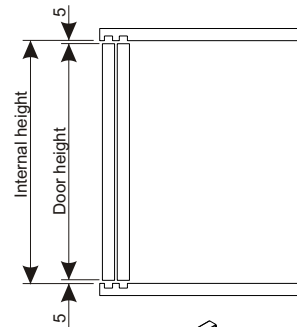
How to Calculate Door Size

To calculate the height of the door

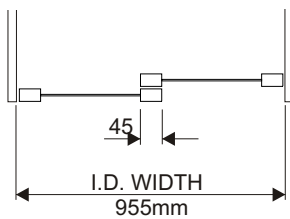
Determine inner dimension height of cabinet minus 10 mm.

To calculate the width of the door

Determine inner dimension width of cabinet plus profile width.



Ex.:



$$\text{CALCULATE I.D.} = 955 + \frac{45}{2} = \frac{1000}{2} = 500\text{mm}$$

1 - Full overlay of profile.



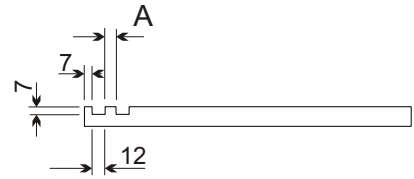
2 - Half overlay of profile.



■ Preparing the Furniture

Groove specifications for bottom and top panel:

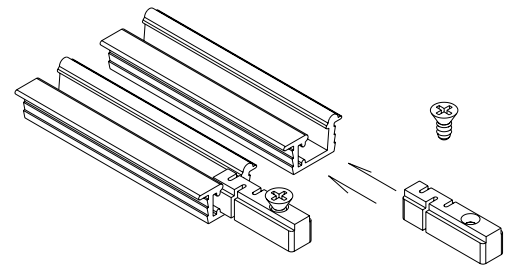
Profile Thickness	A
18mm	13mm
20,5mm	15mm



■ Preparing The System

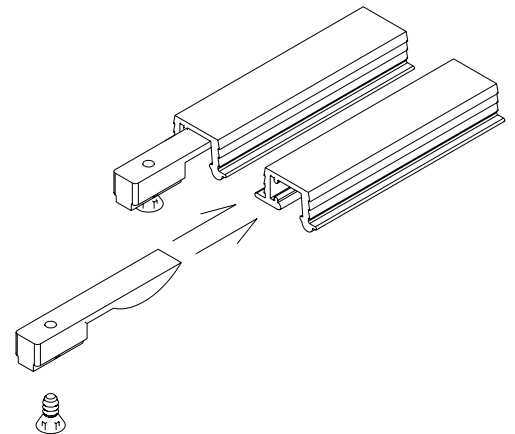
Insert stops into lower rails as per drawing.

BOTTOM

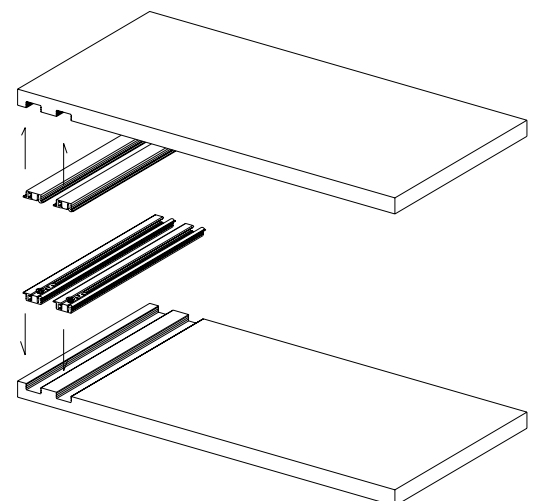


Insert stops into top guide as per drawing.

TOP



Insert tracks into groove.

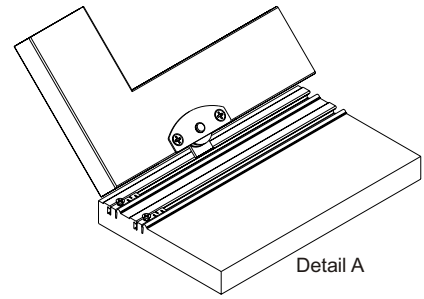


Installation

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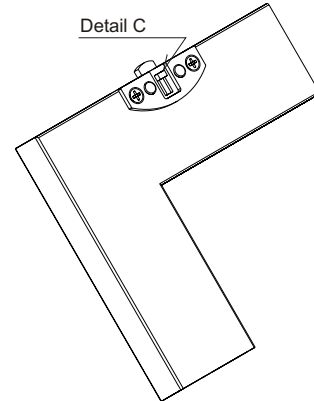
Step 1

Insert rear door wheel into lower track.
(detail A).



Step 2

Depress lever (detail C) align with track and secure,
(detail B)

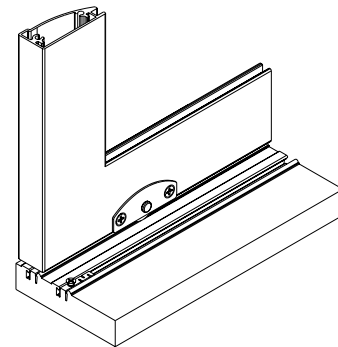
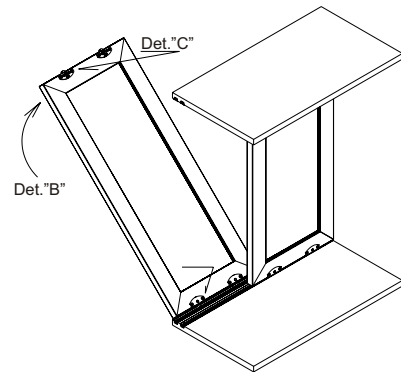


Step 3

Repeat process for second door

Step 4

Adjust door stops to desired opening and
secure with fixing screw.



*Designs in
Aluminum*

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